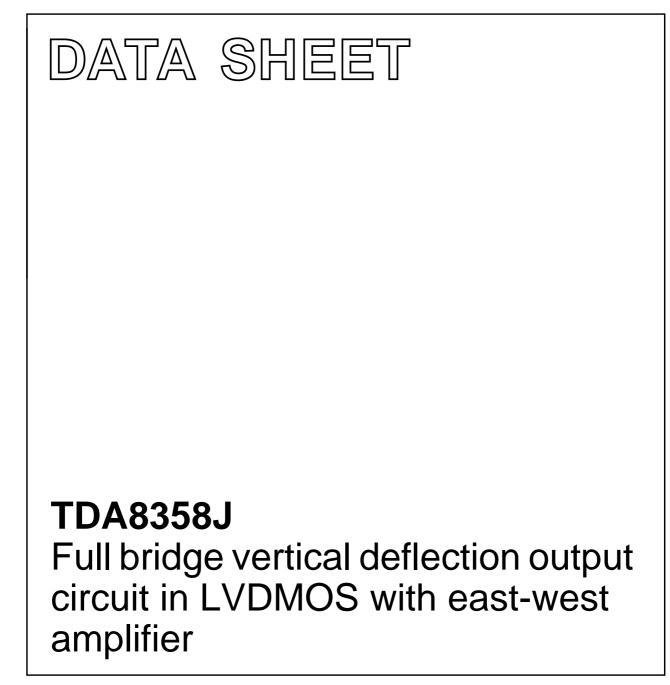
INTEGRATED CIRCUITS



Product specification Supersedes data of 1999 Dec 22 2002 Sep 25



## TDA8358J

#### FEATURES

- · Few external components required
- High efficiency fully DC-coupled vertical bridge output circuit
- · Vertical flyback switch with short rise and fall times
- Built-in guard circuit
- Thermal protection circuit
- Improved EMC performance due to differential inputs
- East-west output stage.

#### **GENERAL DESCRIPTION**

The TDA8358J is a power circuit for use in  $90^{\circ}$  and  $110^{\circ}$  colour deflection systems for 25 to 200 Hz field frequencies, and for 4 : 3 and 16 : 9 picture tubes. The IC contains a vertical deflection output circuit, operating as a high efficiency class G system. The full bridge output circuit allows DC coupling of the deflection coil in combination with single positive supply voltages.

The east-west output stage is able to supply the sink current for a diode modulator circuit.

The IC is constructed in a Low Voltage DMOS (LVDMOS) process that combines bipolar, CMOS and DMOS devices. DMOS transistors are used in the output stage because of absence of second breakdown.

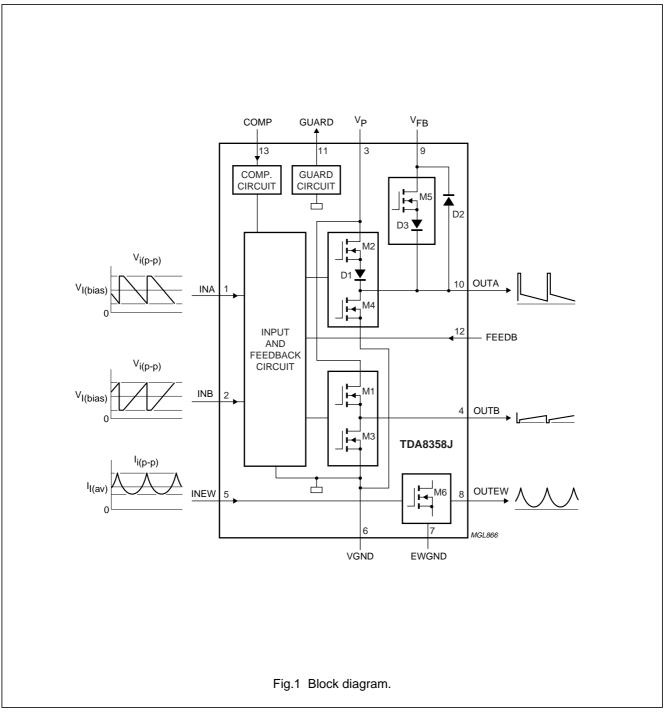
#### QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supplies		1		1	1	1
VP	supply voltage		7.5	12	18	V
V <sub>FB</sub>	flyback supply voltage		$2 \times V_P$	45	66	V
I <sub>q(P)(av)</sub>	average quiescent supply current	during scan	-	10	15	mA
I <sub>q(FB)(av)</sub>	average quiescent flyback supply current	during scan	-	-	10	mA
P <sub>tot</sub>	total power dissipation		_	-	15	W
Inputs and ou	tputs		·	-		
V <sub>i(p-p)</sub>	input voltage (peak-to-peak value)		-	1000	1500	mV
I <sub>o(p-p)</sub>	output current (peak-to-peak value)		-	_	3.2	A
Flyback switc	h	•				
I <sub>o(peak)</sub>	maximum (peak) output current	t ≤ 1.5 ms	_	-	±1.8	А
East-west am	plifier	•		•	1	•
Vo	output voltage		-	-	68	V
V <sub>I(bias)</sub>	input bias voltage		2	_	3.2	V
lo	output current		-	_	750	mA
Thermal data;	in accordance with IEC 747-1	·	•		•	
T <sub>stg</sub>	storage temperature		-55	-	+150	°C
T <sub>amb</sub>	ambient temperature		-25	-	+85	°C
Ti	junction temperature		_	_	+150	°C

#### ORDERING INFORMATION

ТҮРЕ	PACKAGE				
NUMBER	NAME DESCRIPTION VER				
TDA8358J	DBS13P	S13P plastic DIL-bent-SIL power package; 13 leads (lead length 12 mm) SOT141			

#### **BLOCK DIAGRAM**



## Full bridge vertical deflection output circuit in LVDMOS with east-west amplifier

#### PINNING

SYMBOL	PIN	DESCRIPTION
INA	1	positive vertical input
INB	2	negative vertical input
VP	3	supply voltage
OUTB	4	vertical output voltage B
INEW	5	east-west input voltage
VGND	6	vertical ground
EWGND	7	east-west ground
OUTEW	8	east-west output voltage
V <sub>FB</sub>	9	flyback supply voltage
OUTA	10	vertical output voltage A
GUARD	11	guard output voltage
FEEDB	12	input measuring resistor
COMP	13	input compensation current

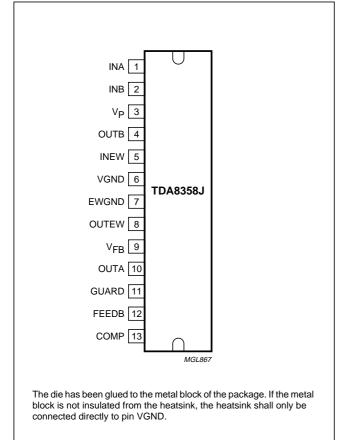


Fig.2 Pin configuration.

#### FUNCTIONAL DESCRIPTION

#### Vertical output stage

The vertical driver circuit has a bridge configuration. The deflection coil is connected between the complimentary driven output amplifiers. The differential input circuit is voltage driven. The input circuit is specially designed for direct connection to driver circuits delivering a differential signal but it is also suitable for single-ended applications. For processors with output currents, the currents are converted to voltages by the conversion resistors  $R_{CV1}$  and  $R_{CV2}$  (see Fig.3) connected to pins INA and INB. The differential input voltage is compared with the voltage across the measuring resistor  $R_M$ , thus providing feedback information. The voltage across  $R_M$  is proportional with the output current. The relationship between the differential input voltage and the output current is defined by:

 $V_{i(dif)(p-p)} = I_{o(p-p)} \times R_M$ ;  $V_{i(dif)(p-p)} = V_{INA} - V_{INB}$ 

The output current should not exceed 3.2 A (p-p) and is determined by the value of  $R_M$  and  $R_{CV}$ . The allowable input voltage range is 100 mV to 1.6 V for each input. The formula given does not include internal bondwire resistances. Depending on the value of  $R_M$  and the internal bondwire resistance (typical value 50 m $\Omega$ ) the actual value of the current in the deflection coil will be about 5% lower than calculated.

#### Flyback supply

The flyback voltage is determined by the flyback supply voltage V<sub>FB</sub>. The principle of two supply voltages (class G) allows to use an optimum supply voltage V<sub>P</sub> for scan and an optimum flyback supply voltage V<sub>FB</sub> for flyback, thus very high efficiency is achieved. The available flyback output voltage across the coil is almost equal to V<sub>FB</sub>, due to the absence of a coupling capacitor which is not required in a bridge configuration. The very short rise and fall times of the flyback switch are determined mainly by the slew rate value of more than 300 V/ $\mu$ s.

#### Protection

The output circuit contains protection circuits for:

- Too high die temperature
- Overvoltage of output A.

#### **Guard circuit**

A guard circuit with output pin GUARD is provided.

The guard circuit generates a HIGH-level during the flyback period. The guard circuit is also activated for one of the following conditions:

- During thermal protection (T<sub>i</sub> ≈ 170 °C)
- During an open-loop condition.

The guard signal can be used for blanking the picture tube and signalling fault conditions. The vertical synchronization pulses of the guard signal can be used by an On Screen Display (OSD) microcontroller.

#### Damping resistor compensation

HF loop stability is achieved by connecting a damping resistor  $R_{D1}$  (see Fig.4) across the deflection coil. The current values in  $R_{D1}$  during scan and flyback are significantly different. Both the resistor current and the deflection coil current flow into measuring resistor  $R_M$ , resulting in a too low deflection coil current at the start of the scan.

The difference in the damping resistor current values during scan and flyback have to be externally compensated in order to achieve a short settling time. For that purpose a compensation resistor  $R_{CMP}$  is connected between pins OUTA and COMP. The value of  $R_{CMP}$  is calculated by:

$$R_{CMP} \ = \ \frac{(V_{FB} - V_{loss(FB)} - V_{P}) \times R_{D1} \times (R_{S} + 300)}{(V_{FB} - V_{loss(FB)} - I_{coil(peak)} \times R_{coil}) \times R_{M}}$$

where:

- R<sub>coil</sub> is the coil resistance
- V<sub>loss(FB)</sub> is the voltage loss between pins V<sub>FB</sub> and OUTA at flyback.

#### East-west amplifier

The east-west amplifier is current driven. The output can only sink currents of the diode modulator circuit. A feedback resistor (see Fig.4) has to be connected between the input and output of the inverting east-west amplifier in order to convert the east-west correction input current into an output voltage. The output voltage of the east-west circuit at pin OUTEW is given by:

 $V_{OUTEW} \approx I_{INEW} \times R_{EWF} + V_{INEW}$ 

The maximum output voltage is  $V_{o(max)} = 68$  V, while the maximum output current of the circuit is  $I_{o(max)} = 750$  mA.

## TDA8358J

#### LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V <sub>P</sub>	supply voltage		_	18	V
V <sub>FB</sub>	flyback supply voltage		-	68	V
$\Delta V_{VGND-EWGND}$	voltage difference between - pins VGND and EWGND		-	0.3	V
Vn	DC voltage				
	pins OUTA and OUTEW	note 1	_	68	V
	pin OUTB		_	VP	V
	pins INA, INB, INEW, GUARD, FEEDB, and COMP		-0.5	VP	V
I <sub>n</sub>	DC current				
	pins OUTA and OUTB	during scan (p-p)	_	3.2	A
	pins OUTA and OUTB	at flyback (peak); t $\leq$ 1.5 ms	_	±1.8	A
	pins INA, INB, INEW, GUARD, FEEDB, and COMP		-20	+20	mA
	pin OUTEW		_	750	mA
l <sub>lu</sub>	latch-up current	input current into any pin; pin voltage is $1.5 \times V_P$ ; T <sub>j</sub> = 150 °C	-	+200	mA
		input current out of any pin; pin voltage is $-1.5 \times V_P$ ; T <sub>j</sub> = 150 °C	-200	-	mA
V <sub>es</sub>	electrostatic handling voltage	machine model; note 2	-350	+350	V
		human body model; note 3	-4000	+4000	V
P <sub>EW</sub>	east-west power dissipation	note 4	_	4	W
P <sub>tot</sub>	total power dissipation		-	15	W
T <sub>stg</sub>	storage temperature		-55	+150	°C
T <sub>amb</sub>	ambient temperature		-25	+85	°C
Tj	junction temperature	note 5	-	+150	°C

#### Notes

- 1. When the voltage at pin OUTA supersedes 70 V the circuit will limit the voltage.
- 2. Equivalent to 200 pF capacitance discharge through a 0  $\Omega$  resistor.
- 3. Equivalent to 100 pF capacitance discharge through a 1.5 k $\Omega$  resistor.
- For repetitive time durations of t < 0.1 ms or a non-repetitive time duration of t < 5 ms the maximum (peak) east-west power dissipation P<sub>EW(peak)</sub> = 15 W.
- 5. Internally limited by thermal protection at  $T_{j}\approx$  170 °C.

#### THERMAL CHARACTERISTICS

In accordance with IEC 747-1.

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R <sub>th(j-c)</sub>	thermal resistance from junction to case		4	K/W
R <sub>th(j-a)</sub>	thermal resistance from junction to ambient	in free air	40	K/W

## TDA8358J

#### CHARACTERISTICS

 $V_P$  = 12 V;  $V_{FB}$  = 45 V;  $f_{vert}$  = 50 Hz;  $V_{I(bias)}$  = 880 mV;  $T_{amb}$  = 25 °C; measured in test circuit of Fig.3; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	
Supplies	1		I		1	1
V <sub>P</sub>	operating supply voltage		7.5	12	18	V
V <sub>FB</sub>	flyback supply voltage	note 1	$2 \times V_P$	45	66	V
I <sub>q(P)(av)</sub>	average quiescent supply current	during scan	_	10	15	mA
I <sub>q(P)</sub>	quiescent supply current	no signal; no load	_	45	75	mA
I <sub>q(FB)(av)</sub>	average quiescent flyback supply current	during scan	-	-	10	mA
Inputs A a	nd B		·			•
V <sub>i(p-p)</sub>	input voltage (peak-to-peak value)	note 2	-	1000	1500	mV
V <sub>I(bias)</sub>	input bias voltage	note 2	100	880	1600	mV
I <sub>I(bias)</sub>	input bias current		_	25	35	μA
Outputs A	and B					
V <sub>loss(1)</sub>	voltage loss first scan part	note 3				
		I <sub>o</sub> = 1.1 A	_	_	4.5	V
		$I_0 = 1.6 \text{ A}$	_	_	6.6	V
V <sub>loss(2)</sub>	voltage loss second scan part	note 4				
		$I_{o} = -1.1 \text{ A}$	_	_	3.3	V
		$I_0 = -1.6 \text{ A}$	_	-	4.8	V
I <sub>o(p-p)</sub>	output current (peak-to-peak value)		-	-	3.2	A
LE	linearity error	$I_{o(p-p)} = 3.2 \text{ A}; \text{ notes 5 and 6}$				
		adjacent blocks	_	1	2	%
		non-adjacent blocks	_	1	3	%
V <sub>offset</sub>	offset voltage	across R <sub>M</sub> ; V <sub>i(dif)</sub> = 0 V				
		$V_{l(bias)} = 200 \text{ mV}$	_	_	±15	mV
		$V_{l(bias)} = 1 V$	_	-	±20	mV
$\Delta V_{offset(T)}$	offset voltage variation with temperature	across $R_M$ ; $V_{i(dif)} = 0 V$	-	-	40	μV/K
Vo	DC output voltage	$V_{i(dif)} = 0 V$	-	$0.5 \times V_P$	-	V
G <sub>v(ol)</sub>	open-loop voltage gain	notes 7 and 8	_	60	-	dB
f <sub>–3dB(h)</sub>	high –3 dB cut-off frequency	open-loop	_	1	-	kHz
Gv	voltage gain	note 9	-	1	-	
$\Delta G_{v(T)}$	voltage gain variation with temperature		-	-	10 <sup>-4</sup>	K <sup>-1</sup>
PSRR	power supply rejection ratio	note 10	80	90	_	dB

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Flyback sw	vitch			1		1
I <sub>o(peak)</sub>	maximum (peak) output current	t ≤ 1.5 ms	-	-	±1.8	А
V <sub>loss(FB)</sub>	voltage loss at flyback	note 11				
		I <sub>o</sub> = 1.1 A	-	7.5	8.5	V
		I <sub>o</sub> = 1.6 A	_	8	9	V
Guard circ	uit		·	•	I	•
V <sub>O(grd)</sub>	guard output voltage	I <sub>O(grd)</sub> = 100 μA	5	6	7	V
V <sub>O(grd)(max)</sub>	allowable guard voltage	maximum leakage current $I_{L(max)} = 10 \ \mu A$	-	-	18	V
I <sub>O(grd)</sub>	output current	V <sub>O(grd)</sub> = 0 V; not active	_	-	10	μA
		$V_{O(grd)}$ = 4.5 V; active	1	-	2.5	mA
East-west	amplifier		·	•	E.	•
Vo	output voltage	at pin OUTEW	-	-	68	V
V <sub>loss</sub>	voltage loss	I <sub>o</sub> = 750 mA; note 12	-	-	5	V
V <sub>I(bias)</sub>	input bias voltage		2	2.5	3.2	V
I <sub>I(bias)</sub>	input bias current	into pin INEW; note 13				
		l <sub>o</sub> = 100 mA	_	2.5	-	μA
		l <sub>o</sub> = 500 mA	_	11.5	-	μA
G <sub>v(ol)</sub>	open-loop voltage gain		_	30	_	dB
THD	harmonic distortion		-	0.5	1	%
f <sub>-3dB(h)</sub>	high –3 dB cut-off frequency		_	-	1	MHz

## TDA8358J

#### Notes

- 1. To limit  $V_{OUTA}$  to 68 V,  $V_{FB}$  must be 66 V due to the voltage drop of the internal flyback diode between pins OUTA and  $V_{FB}$  at the first part of the flyback.
- 2. Allowable input range for both inputs:  $V_{I(bias)} + V_i < 1600 \text{ mV}$  and  $V_{I(bias)} V_i > 100 \text{ mV}$ .
- This value specifies the sum of the voltage losses of the internal current paths between pins V<sub>P</sub> and OUTA, and between pins OUTB and GND. Specified for T<sub>i</sub> = 125 °C. The temperature coefficient for V<sub>loss(1)</sub> is a positive value.
- 4. This value specifies the sum of the voltage losses of the internal current paths between pins V<sub>P</sub> and OUTB, and between pins OUTA and GND. Specified for T<sub>i</sub> = 125 °C. The temperature coefficient for V<sub>loss(2)</sub> is a positive value.
- 5. The linearity error is measured for a linear input signal without S-correction and is based on the 'on screen' measurement principle. This method is defined as follows. The output signal is divided in 22 successive equal time parts. The 1st and 22nd parts are ignored, and the remaining 20 parts form 10 successive blocks k. A block consists of two successive parts. The voltage amplitudes are measured across R<sub>M</sub>, starting at k = 1 and ending at k = 10, where V<sub>k</sub> and V<sub>k+1</sub> are the measured voltages of two successive blocks. V<sub>min</sub>, V<sub>max</sub> and V<sub>avg</sub> are the minimum, maximum and average voltages respectively. The linearity errors are defined as:

a) LE = 
$$\frac{V_k - V_{k+1}}{V_{avq}} \times 100\%$$
 (adjacent blocks)

b) LE = 
$$\frac{V_{max} - V_{min}}{V_{avg}} \times 100\%$$
 (non adjacent blocks)

6. The linearity errors are specified for a minimum input voltage at pin 1 or pin 2 of 300 mV. Lower input voltages lead to voltage dependent S-distortion in the input stage.

7. 
$$G_{v(ol)} = \frac{V_{OUTA} - V_{OUTB}}{V_{FEEDB} - V_{OUTB}}$$

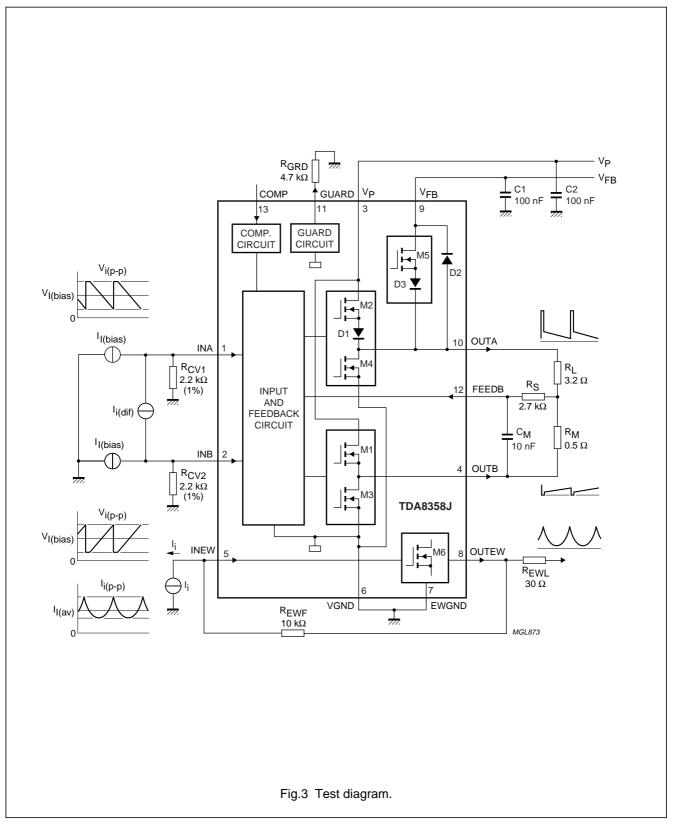
8. Pin FEEDB not connected.

9. 
$$G_{V} = \frac{V_{FEEDB} - V_{OUTB}}{V_{INA} - V_{INB}}$$

- 10.  $V_{P(ripple)}$  = 500 mV (RMS value); 50 Hz <  $f_{P(ripple)}$  < 1 kHz; measured across R<sub>M</sub>.
- 11. This value specifies the internal voltage loss of the current path between pins V<sub>FB</sub> and OUTA.
- 12. This value specifies the internal voltage loss of the current path between pins OUTEW and EWGND.
- 13. Measured for  $R_{EWF}$  = 10 kΩ;  $R_{EWL}$  = 30 Ω;  $V_{o}$  = 6 V.
  - a) For I<sub>o</sub> = 100 mA and a voltage of 9 V at R<sub>EWL</sub> connected to the line output transformer, the east-west amplifier input current (see Fig.4) is I<sub>i</sub> = 300 μA.
  - b) For  $I_o = 500$  mA and a voltage of 21 V at  $R_{EWL}$  connected to the line output transformer, the east-west amplifier input current (see Fig.4) is  $I_i = 350 \ \mu$ A.

# Full bridge vertical deflection output circuit in LVDMOS with east-west amplifier

#### **APPLICATION INFORMATION**

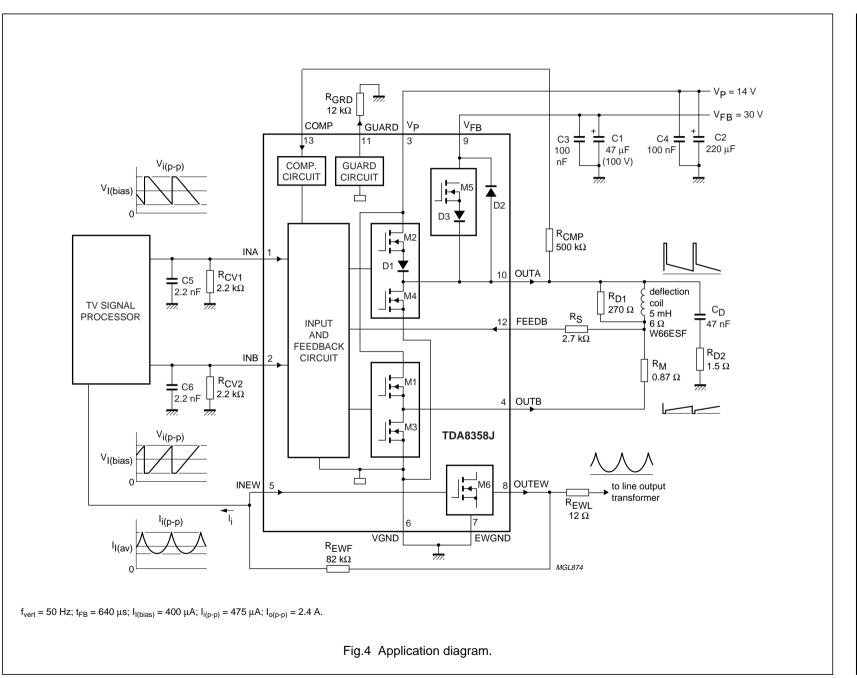


Philips Semiconductors

Product specification

# Full bridge vertical deflection output circuit in LVDMOS with east-west amplifier

TDA8358J



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## Full bridge vertical deflection output circuit in LVDMOS with east-west amplifier

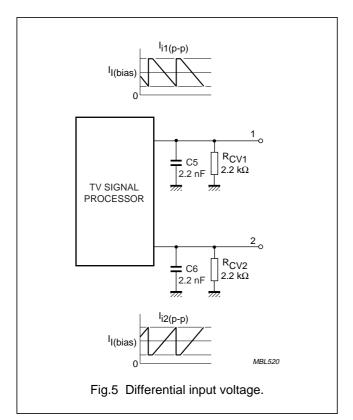
#### **R**<sub>M</sub> calculation

Before calculating the measuring resistor ( $R_M$ ), the differential input voltage [ $V_{i(dif)}$ ] has to be known. This voltage can be measured between pins INA and INB. The

calculation is as follows:  $R_M = \frac{V_{i(dif)(p-p)}}{I_{o(p-p)}}$ 

Most of the TV signal processors from Philips have a current output. This current has to be converted by resistors at the input of the TDA8358J ( $R_{CV1}$  and  $R_{CV2}$ ). The voltage across these resistors can be calculated. The differential input voltage is given in the following equation (see also Fig 5):

 $V_{i(dif)(p-p)} = I_{i1(p-p)} \times R_{CV1} - [-I_{i2(p-p)}] \times R_{CV2}$ 



Values for these currents are, for instance:  $I_{i(bias)} = 400 \ \mu\text{A}$ ;  $I_{i1(p-p)} = I_{i2(p-p)} = 475 \ \mu\text{A}$ .

Therefore the differential input voltage be as follows:  $V_{i(dif)(p-p)} = 475 \ \mu A \times 2.2 \ k\Omega \ - (-475 \ \mu A \times 2.2 \ k\Omega) = 2.09 \ V$ 

#### Supply voltage calculation

For calculating the minimum required supply voltage, several specific application parameter values have to be known. These parameters are the required maximum (peak) deflection coil current  $I_{coil(peak)}$ , the coil impedance  $R_{coil}$  and  $L_{coil}$  and the measuring resistance of  $R_{M}$ . The required maximum (peak) deflection coil current should also include the overscan.

The deflection coil resistance has to be multiplied by 1.2 in order to take account of hot conditions.

Chapter "Characteristics" supplies values for the voltage losses of the vertical output stage. For the first part of the scan the voltage loss is given by  $V_{loss(1)}$ . For the second part of the scan the voltage loss is given by  $V_{loss(2)}$ .

The voltage drop across the deflection coil during scan is determined by the coil impedance. For the first part of the scan the inductive contribution and the ohmic contribution to the total coil voltage drop are of opposite sign, while for the second part of the scan the inductive part and the ohmic part have the same sign.

For the vertical frequency the maximum frequency occurring must be applied to the calculations.

The required power supply voltage  $V_P$  for the first part of the scan is given by:

$$V_{P(1)} = I_{coil(peak)} \times (R_{coil} + R_M) - L_{coil} \times 2I_{coil(peak)} \times f_{vert(max)} + V_{loss(1)}$$

The required power supply voltage  $V_P$  for the second part of the scan is given by:

The minimum required supply voltage  $V_P$  shall be the highest of the two values  $V_{P(1)}$  and  $V_{P(2)}$ . Spread in supply voltage and component values also has to be taken into account.

#### Flyback supply voltage calculation

If the flyback time is known, the required flyback supply voltage can be calculated by the simplified formula:

$$V_{FB} = I_{coil(p-p)} \times \frac{R_{coil} + R_{M}}{1 - e^{-t_{FB}/x}}$$

where:

$$\mathbf{x} = \frac{\mathbf{L}_{\text{coil}}}{\mathbf{R}_{\text{coil}} + \mathbf{R}_{\text{M}}}$$

TDA8358J

The flyback supply voltage calculated this way is approximately 5% to 10% higher than required.

## Calculation of the power dissipation of the vertical output stage

The power dissipation of the vertical output stage is given by the formula:

 $P_V = P_{sup} - P_L$ 

The power to be supplied is given by the formula:

$$P_{sup} = V_{P} \times \frac{I_{coil(peak)}}{2} + V_{P} \times 0.015 \text{ [A]} + 0.3 \text{ [W]}$$

In this formula 0.3 [W] represents the average value of the losses in the flyback supply.

The average external load power dissipation in the deflection coil and the measuring resistor is given by the formula:

$$\mathsf{P}_{\mathsf{L}} = \frac{\left(\mathsf{I}_{\texttt{coil}(\texttt{peak})}\right)^2}{3} \times (\mathsf{R}_{\texttt{coil}} + \mathsf{R}_{\mathsf{M}})$$

#### Example

 Table 1
 Application values

SYMBOL	VALUE	UNIT
I <sub>coil(peak)</sub>	1.2	A
I <sub>coil(p-p)</sub>	2.4	A
L <sub>coil</sub>	5	mH
R <sub>coil</sub>	6	Ω
R <sub>M</sub>	0.6	Ω
f <sub>vert</sub>	50	Hz
t <sub>FB</sub>	640	μs

SYMBOL	VALUE	UNIT
V <sub>P</sub>	14	V
R <sub>M</sub> + R <sub>coil</sub> (hot)	7.8	Ω
t <sub>vert</sub>	0.02	S
x	0.000641	
V <sub>FB</sub>	30	V
P <sub>sup</sub>	8.91	W
PL	3.74	W
Pv	5.17	W

#### Power dissipation calculation for the east-west stage

In general the shape of the east-west output wave form is a parabola. The output voltage will be higher at the beginning and end of the vertical scan compared to the voltage at the scan middle, while the output current will be higher at the scan middle. This results in an almost uniform power dissipation distribution during scan. Therefore the power dissipation can be calculated by multiplying the average values of the output voltage and the output current of pin OUTEW.

When verifying the dissipation the switch-on and switch-off dissipation should also be taken into account. Power dissipation during start-up can be 3 to 5 times higher than during normal operation.

#### **Heatsink calculation**

The value of the heatsink can be calculated in a standard way with a method based on average temperatures. The required thermal resistance of the heatsink is determined by the maximum die temperature of 150 °C. In general we recommend a design for an average die temperature not exceeding 130 °C. It should be noted that the heatsink thermal resistance  $R_{th(h-a)}$  found by performing a standard calculation will be lower then normally found for a vertical deflection stand alone device, due to the contribution of the EW power dissipation to this value.

EXAMPLE

Measured or known values:

$$\begin{split} & \mathsf{P}_{EW} = 3 \; \mathsf{W}; \; \mathsf{P}_{V} = 6 \; \mathsf{W}; \; \mathsf{T}_{amb} = 40 \;^{\circ}\text{C}; \; \mathsf{T}_{j} = 130 \;^{\circ}\text{C}; \\ & \mathsf{R}_{th(j\text{-}c)} = 4 \; \text{K/W}; \; \mathsf{R}_{th(c\text{-}h)} = 1 \; \text{K/W}. \end{split}$$

The required heatsink thermal resistance is given by:

$$R_{th(h-a)} = \frac{T_j - T_{amb}}{P_{EW} + P_V} - (R_{th(j-c)} + R_{th(c-h)})$$

When we use the values known we find:

$$R_{th(h-a)} = \frac{130 - 40}{3 + 6} - (4 + 1) = 5 \text{ K/W}$$

The heatsink temperature will be:

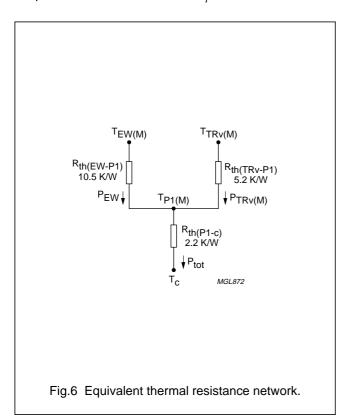
$$T_h = T_{amb} + R_{th(h-a)} \times P_{tot} = 40 + 5 \times 9 = 85 \ ^{\circ}C$$

#### Equivalent thermal resistance network

The TDA8358J has two independent power dissipating systems, the vertical output circuit and the east-west circuit.

It is recommended to verify the individual maximum (peak) junction temperatures of both circuits. Therefore the maximum (peak) power dissipations of the circuits and also the heatsink temperature should be measured. The maximum (peak) junction temperatures can be calculated by using an equivalent thermal network (see Fig.6).

The network only includes the contribution of the maximum (peak) power dissipation  $P_{TRv(peak)}$ , being the dissipation of the most critical transistor internally connected to pins OUTA and VGND. The model assumes equivalent maximum (peak) power dissipations during the different vertical scan stages for all the functionally paired transistors. The calculated maximum (peak) junction temperatures should not exceed T<sub>i</sub> = 150 °C.



#### EXAMPLE

Measured or known values:

- The east-west power dissipation: P<sub>EW</sub> = 3 W
- The vertical power dissipation:  $P_V = 6 W$
- The maximum (peak) power dissipation of the most critical transistor: P<sub>TRv(peak)</sub> = 5 W
- The case temperature:  $T_c = 85 \ ^{\circ}C$ .

The IC total power dissipation is:

 $P_{tot} = P_{EW} + P_{V} = 6 + 3 = 9 W$ 

It should be noted that the allowed IC total power dissipation is  $P_{tot} = 15$  W (maximum value).

The maximum (peak) temperature T<sub>P1(peak)</sub> is given by:

•  $T_{P1(peak)} = T_c + (P_{EW} + P_{TRv(peak)}) \times R_{th(P1-c)}$ = 85 + (3 + 5) × 2.2 = 102.6 °C

The maximum (peak) junction temperatures for the output circuits are given by:

- $T_{j(EW)(peak)} = T_{P1(peak)} + R_{th(EW-P1)} \times P_{EW}$ = 102.6 + 10.5 × 3 = 134.1 °C
- $T_{j(TRv)(peak)} = T_{P1(peak)} + R_{th(TRv-P1)} \times P_{TRv(peak)}$ = 102.6 + 5.2 × 5 = 128.6 °C

## TDA8358J

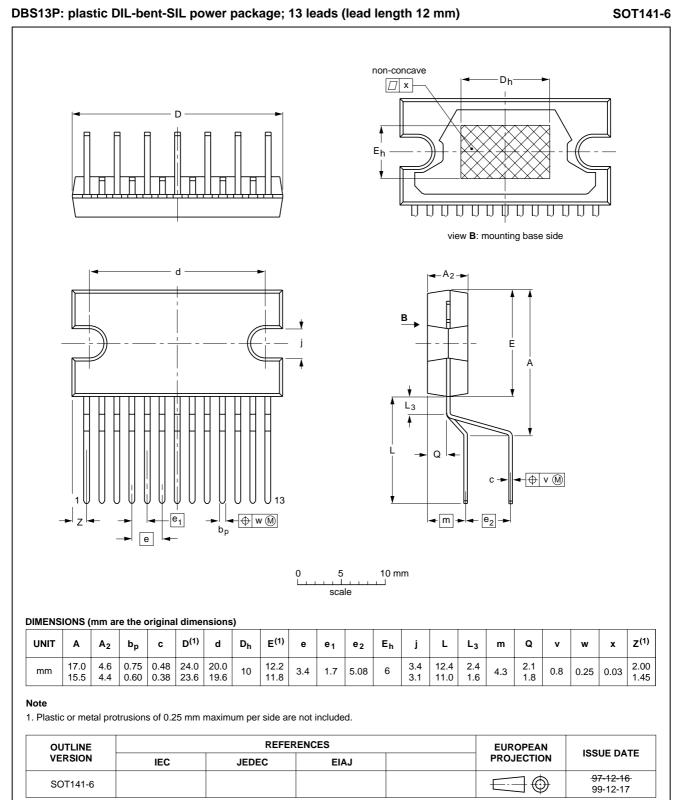
#### INTERNAL PIN CONFIGURATION

PIN	SYMBOL	EQUIVALENT CIRCUIT
1	INA	
2	INB	
3	VP	
4	OUTB	
6	VGND	
9	V <sub>FB</sub>	
10	OUTA	
5	INEW	<u>300 Ω</u>
7	EWGND	
8	OUTEW	

PIN	SYMBOL	EQUIVALENT CIRCUIT
11	GUARD	
12	FEEDB	
13	COMP	300 Ω (13) MGL875

# Full bridge vertical deflection output circuit in LVDMOS with east-west amplifier

#### PACKAGE OUTLINE



#### SOLDERING

## Introduction to soldering through-hole mount packages

This text gives a brief insight to wave, dip and manual soldering. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

Wave soldering is the preferred method for mounting of through-hole mount IC packages on a printed-circuit board.

#### Soldering by dipping or by solder wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joints for more than 5 seconds.

The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $T_{stg(max)}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

#### Manual soldering

Apply the soldering iron (24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300  $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400  $^{\circ}$ C, contact may be up to 5 seconds.

#### Suitability of through-hole mount IC packages for dipping and wave soldering methods

PACKAGE	SOLDERING METHOD	
	DIPPING	WAVE
DBS, DIP, HDIP, SDIP, SIL	suitable	suitable <sup>(1)</sup>

#### Note

1. For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.

TDA8358J

#### DATA SHEET STATUS

DATA SHEET STATUS <sup>(1)</sup>	PRODUCT STATUS <sup>(2)</sup>	DEFINITIONS
Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
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